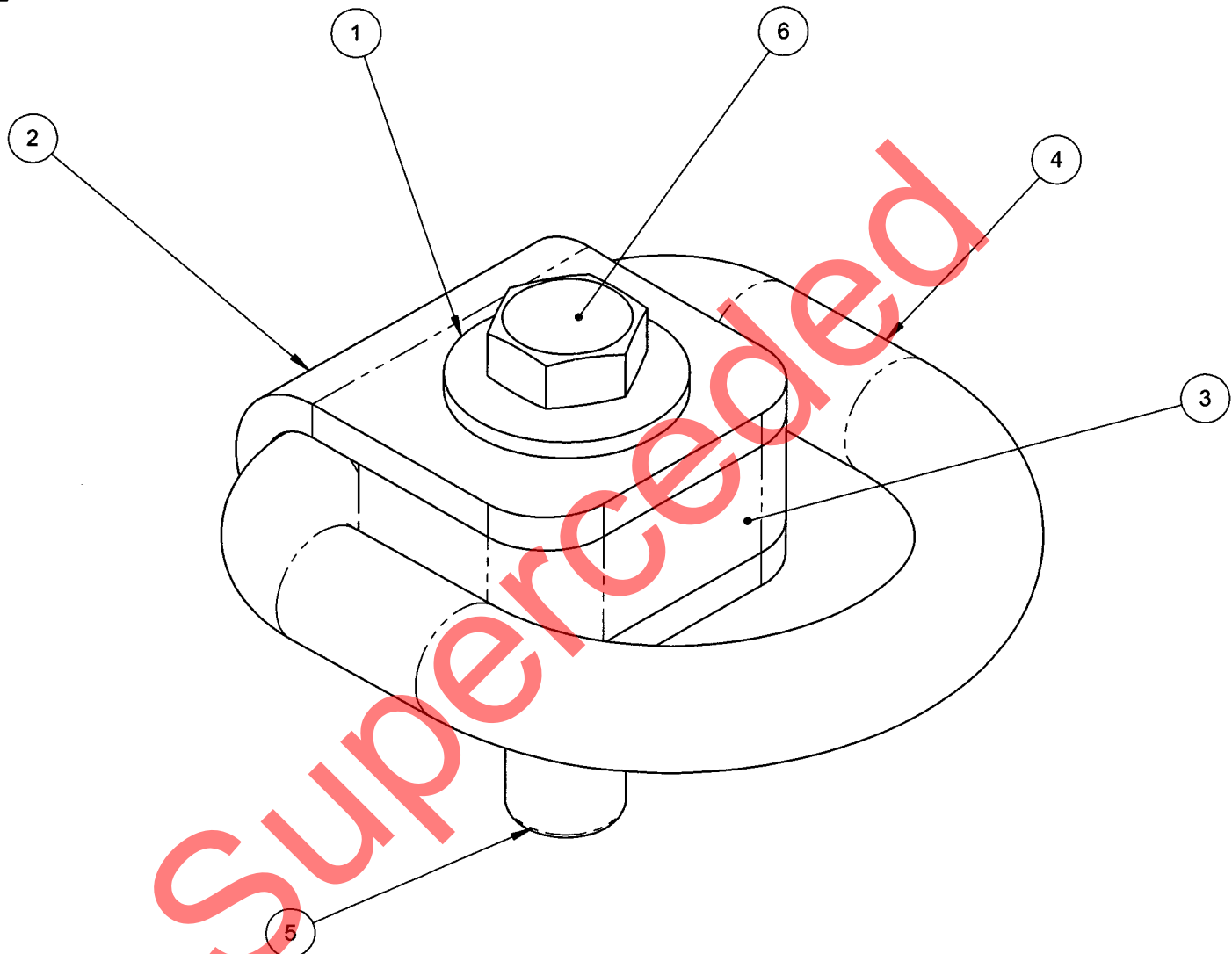


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5320-041	D RING ASSY
1	1	D2570	BUSHING
2	1	D5320-1	BRACKET
3	1	D5320-3	SPACER
4	1	D5321-1	RING
5	1	D5362-1	VINYL CAP
6	1	NAS6604D18	BOLT

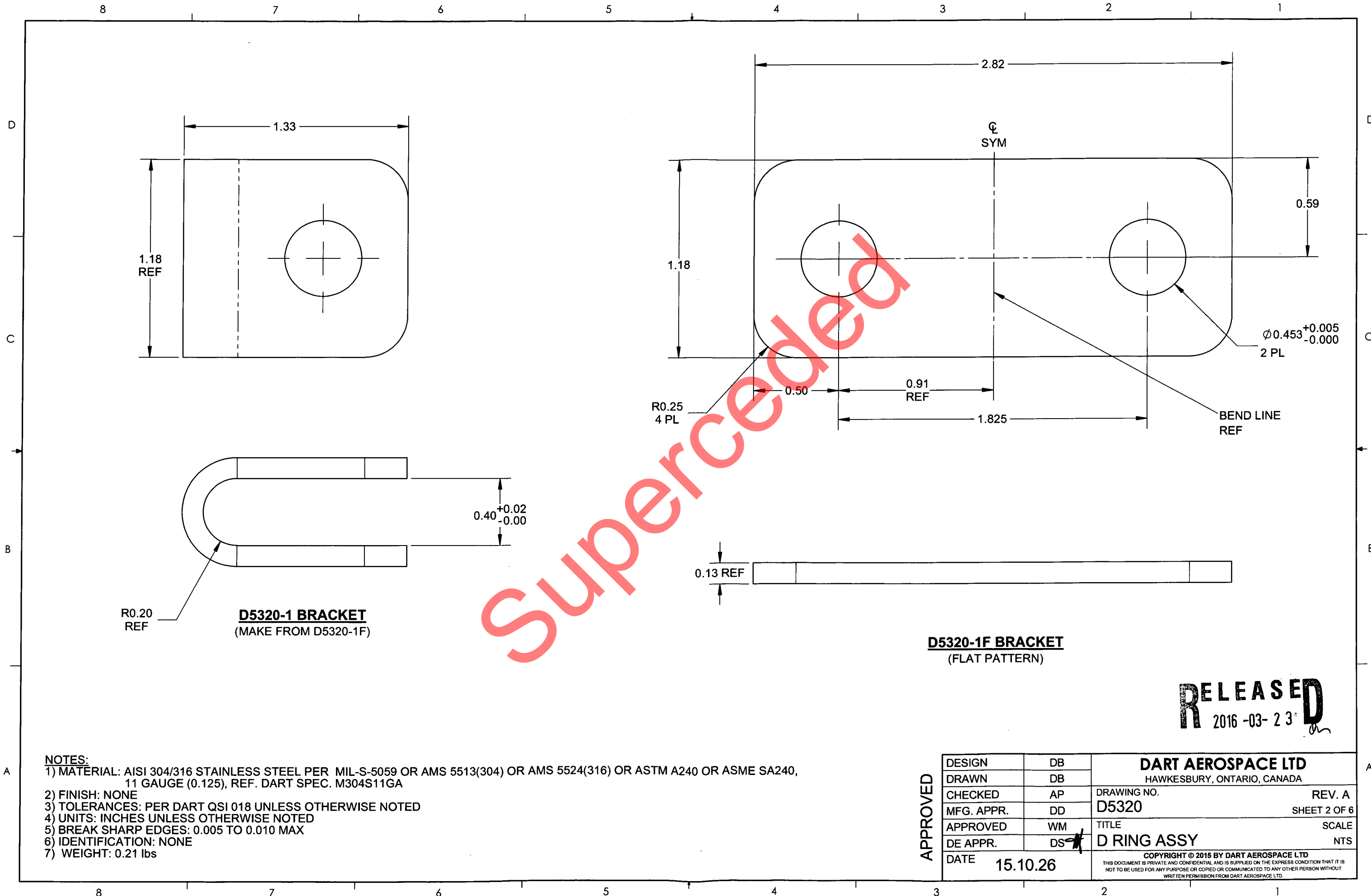


D5320-041 D RING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044
- 7) WEIGHT: 0.46 lbs

A	NEW ISSUE	DB	15.10.26
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5320	SHEET 1 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	D RING ASSY	NTS
DATE	15.10.26	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



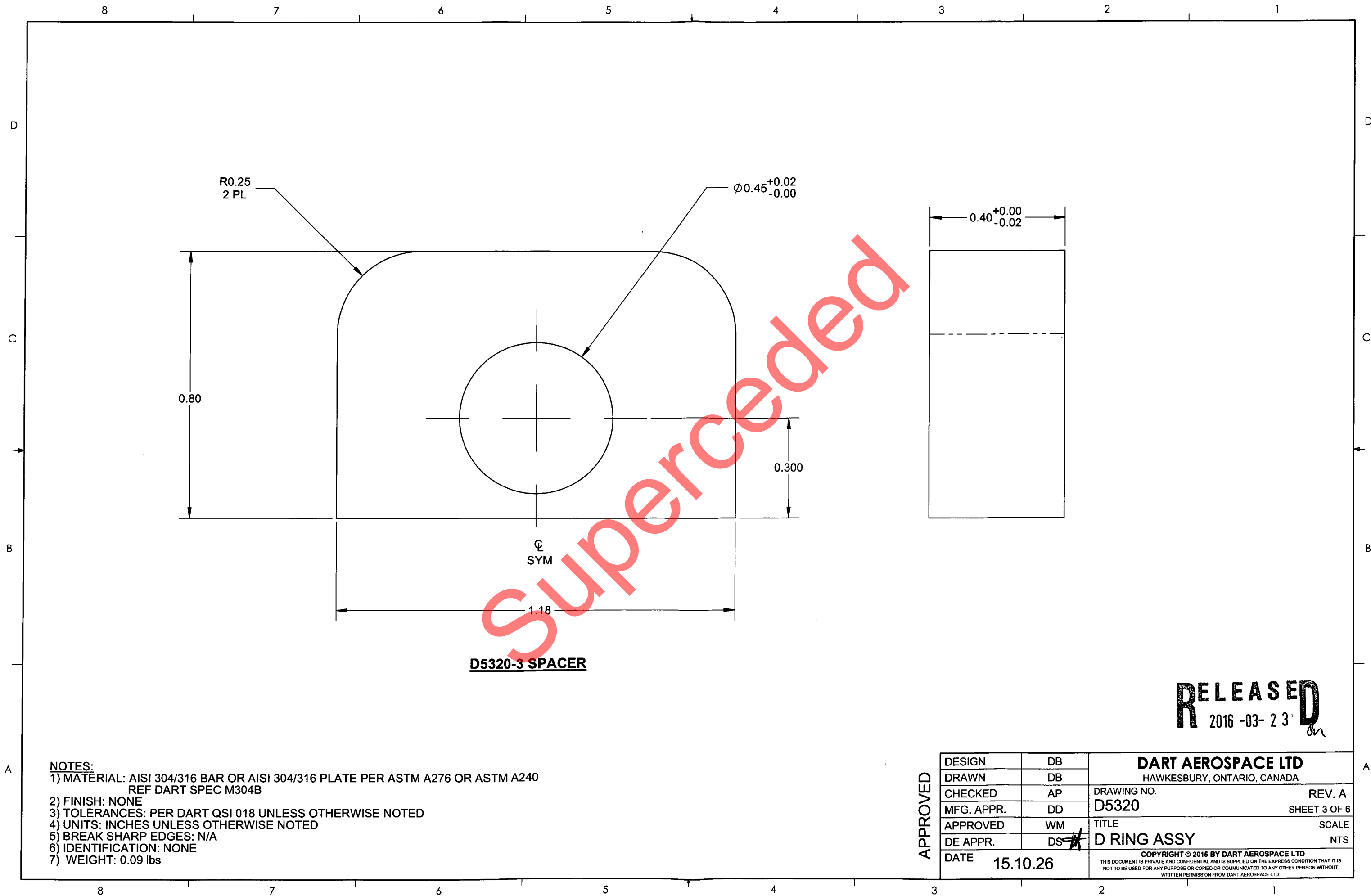
D5320-1 BRACKET
(MAKE FROM D5320-1F)

D5320-1F BRACKET
(FLAT PATTERN)

RELEASED
2016-03-23

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513(304) OR AMS 5524(316) OR ASTM A240 OR ASME SA240, 11 GAUGE (0.125), REF. DART SPEC. M304S11GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.21 lbs

APPROVED	DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5320	SHEET 2 OF 6
	APPROVED	WM	TITLE	SCALE
	DE APPR.	DS	D RING ASSY	NTS
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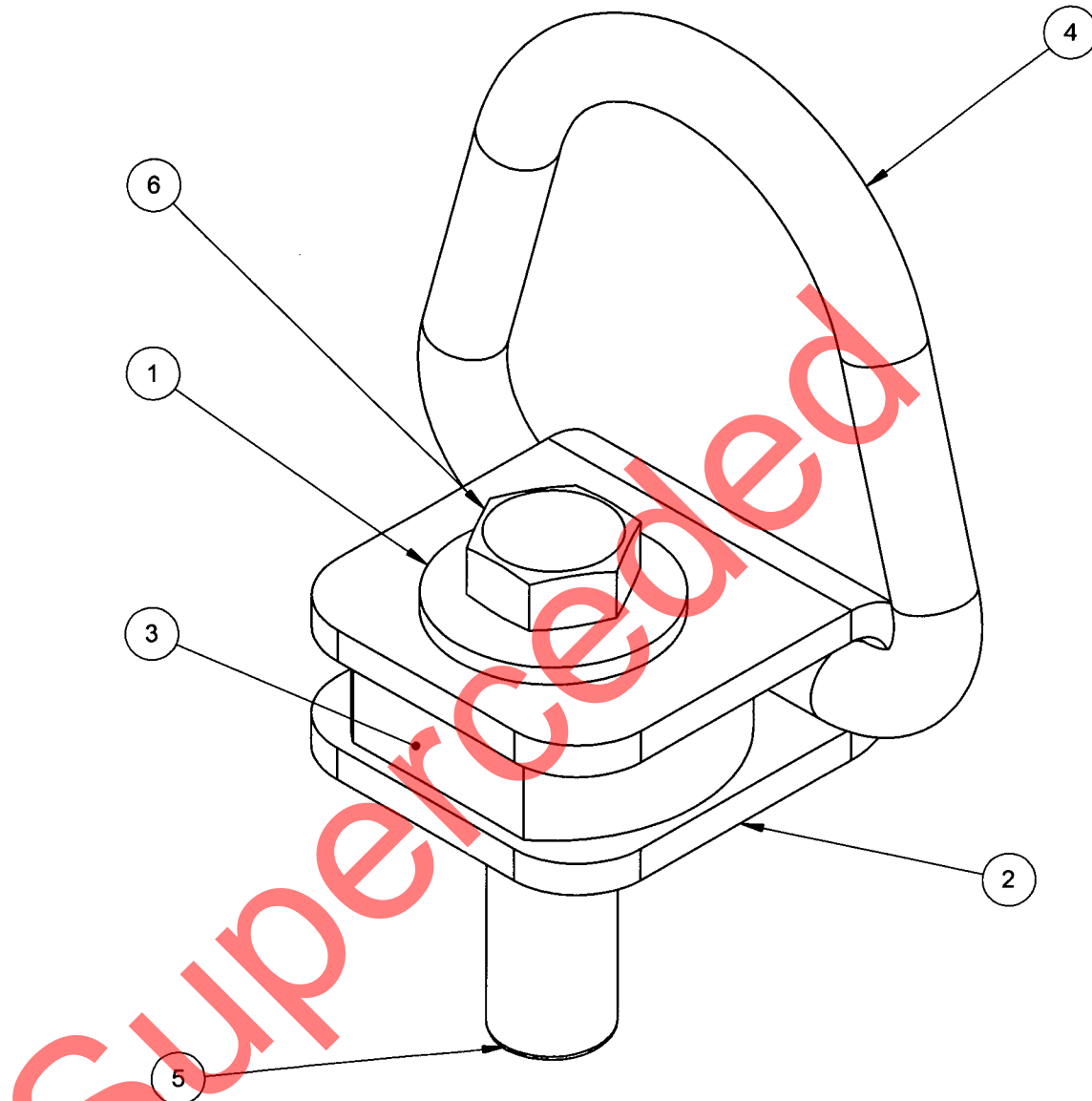
NOTES:

- 1) MATERIAL: AISI 304/316 BAR OR AISI 304/316 PLATE PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.09 lbs

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D5320	REV. A
MFG. APPR.	DD		SHEET 3 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	D RING ASSY	NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5320-043	D RING ASSY
1	1	D2570-3	BUSHING
2	1	D5320-5	BRACKET
3	1	D5320-7	SPACER
4	1	D5321-3	RING
5	1	D5362-1	VINYL CAP
6	1	NAS6604D16	BOLT



D5320-043 D RING ASSY

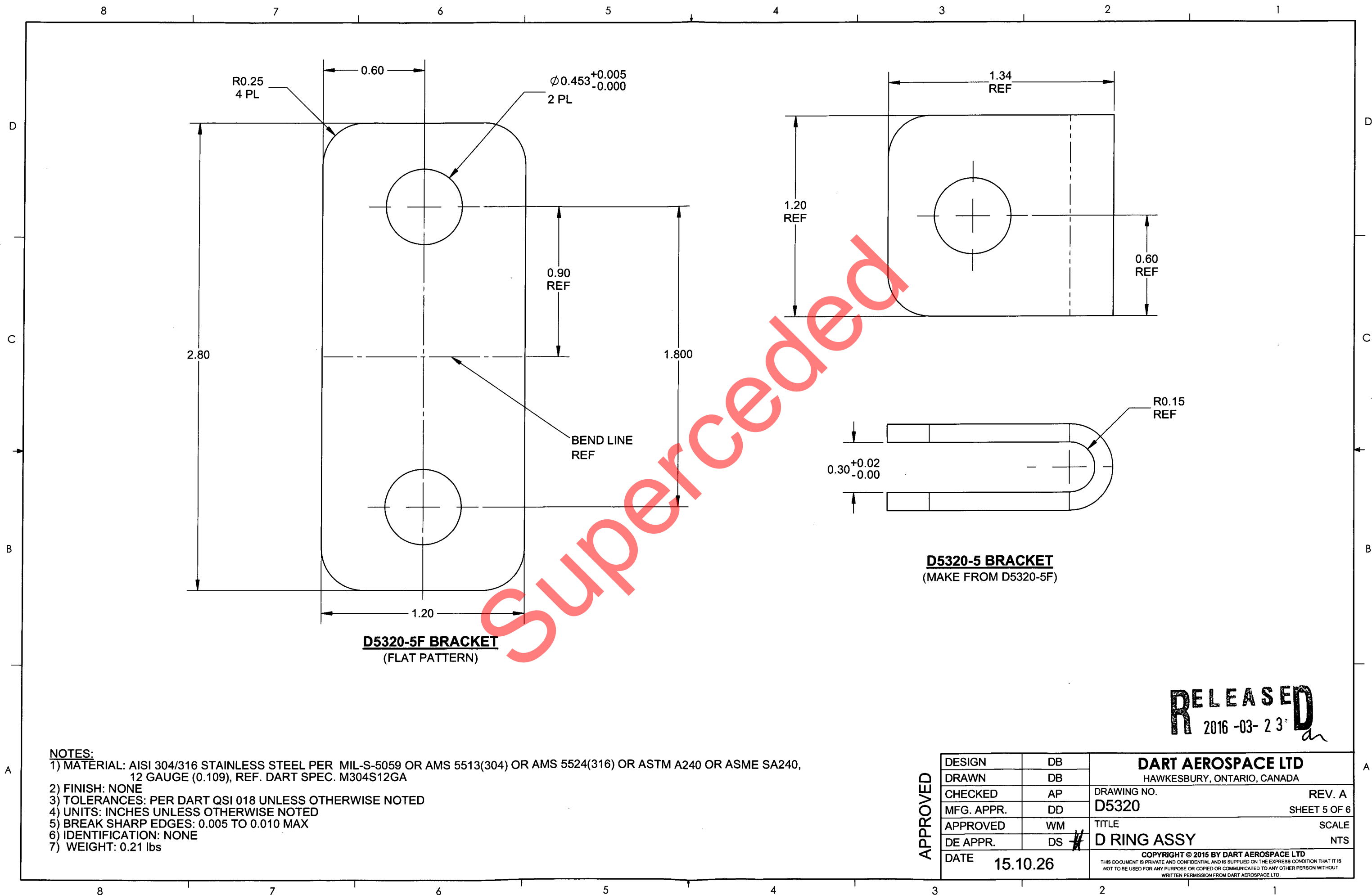
NOTES:

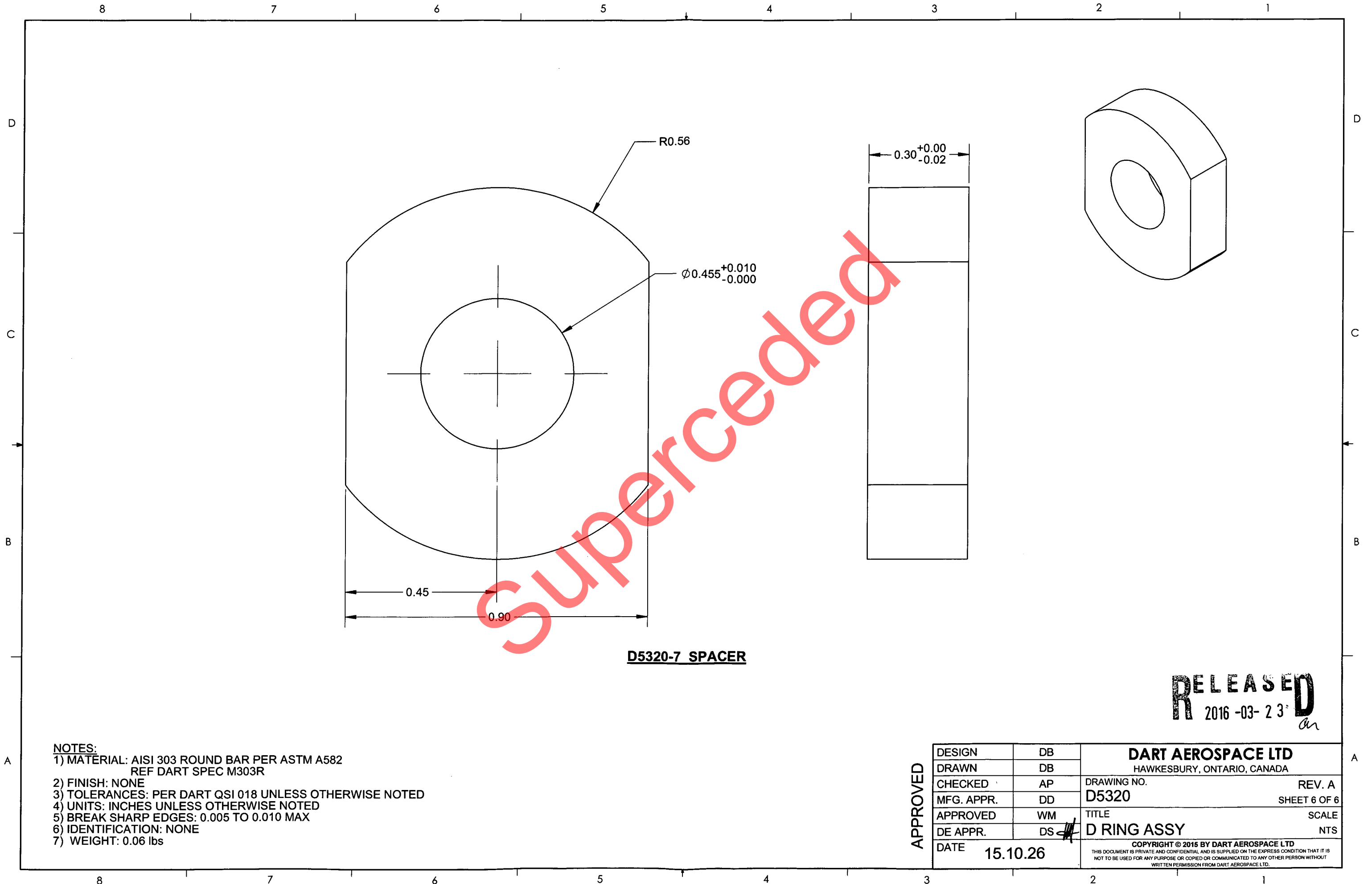
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044
- 7) WEIGHT: 0.46 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D5320	REV. A
MFG. APPR.	DD		SHEET 4 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	D RING ASSY	NTS
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RELEASED
2016-03-23





D5320-7 SPACER

RELEASED
R 2016 -03- 2 3
an

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5320	SHEET 6 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	D RING ASSY	NTS
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